

## **Position paper of the European Welding Association EWA re the content of the Declaration and CE marking according the Construction Product Regulation**

The Construction Product Regulation (EU) 305/2011 (CPR) applies from 1 July 2013. This Regulation revises the Construction Product Directive (EU) 89/106/EEC and describes harmonised conditions for the marketing of construction products.

With the publication of the harmonised standard EN 13479:2017 is it a requirement for the manufacturer to draw up a Declaration of Performance (DoP) linked to the CE marking placed on the product or its packaging. The CE-mark refers to this Declaration of Performance (DoP).

The harmonised standard covers the performance assessment.

The EWA, as European association of manufacturers of welding consumables, confirms that:

- Manufacturers will make available a Declaration of Performance (DoP) on the basis of the Regulation (EU) 305/2011 (CPR).
- Manufacturers will use the product name as “Unique identification code of the product-type”.
- The properties of a welding consumable will be expressed by the classification on the label as unambiguously specified by the relevant European classification standard.
- The essential characteristics of the product itself will be expressed by the chemical composition.
- Welding consumables which have been placed on the market (stock) in accordance with Directive 89/106/EEC before 1 July 2013 shall be deemed to comply with the new Regulation (CPR).

The certificates of the factory related production inspection remain valid up to the next survey of the individual factories acc. EN 13479 . A transfer of the certificates from “CPD” to “CPR” will be arranged not earlier than the next regular inspection (of the Notified Body).

Annex 1 Example of DoP

**DECLARATION OF PERFORMANCE**  
DoP -No. ME007CPR2013-07-14

1 Unique identification code of the product-type:  
»Example-tubular cored electrode T007«

**EN ISO 18276-A: T 62 5 Mn1,5Ni B M21**

2. Intended uses:  
**Filler materials and fluxes to be used for fusion welding of metallic structures or composite metal and concrete structures in construction works**

3. Manufacturer:  
**Any weld KG,  
Lichtbogenstraße 1,  
12345 Berlin, Germany  
e-mail: anyweld.@anyweld.de**

4. Authorised representative:  
**Anyone Ltd  
Flower Str. 24  
West Hamfordshire  
UK-589645 United Kingdom  
e-mail: anyone.ltd@provider.uk**

5. System of AVCP:  
**System 2+**

6. Harmonised standard: **EN 13479: 2017** Notified body: **xyyy**

7. Declared performance:

Chemical composition	C	0,03 to 0,10	%(m/m)
	Mn	1,1 to 1,8	“
	Si	0,90	“
	P	0,020	“
	S	0,020	“
	Ni	1,3 to 1,8	“
	Cr	0,2	“
	Mo	0,2	“
	V	0,05	“
	Cu	0,3	“
	Nb	0,05	“
• Single values are maximum values			


The performance of the product identified above is in conformity with the set of declared performance/s.  
This declaration of performance is issued, in accordance with the Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

(name and function)

Signed for and on behalf of the manufacturer by:  
(place and date of issue)

(signature)

Annex 2: example of CE label added, with text in English only, to manufacturer's product label

 xxyy
Any weld KG, Lichtbogenstr. 1, 12345 Berlin, Germany 13 DoP – No.: ME007CPR2013-07-14
EN 13479
Intended use and essential characteristics: see DoP

- *According to EWA's understanding of the Construction Product Regulation (EU) No 305/2011, some products (welding consumables) manufactured by EWA members have to comply with the Regulation requirements and with the harmonized standard associated. The purpose of this document is to inform EWA members of the interpretation made by EWA regarding how they should be applied. EWA members, however, remain free, as the case may be with the assistance of external counsels, to retain a different interpretation of this Regulation and standards."*